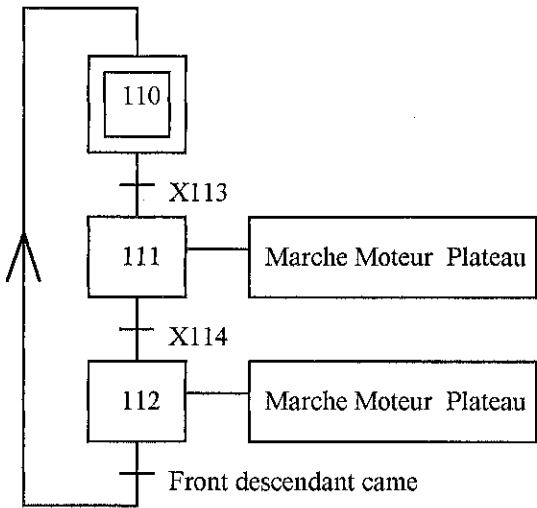


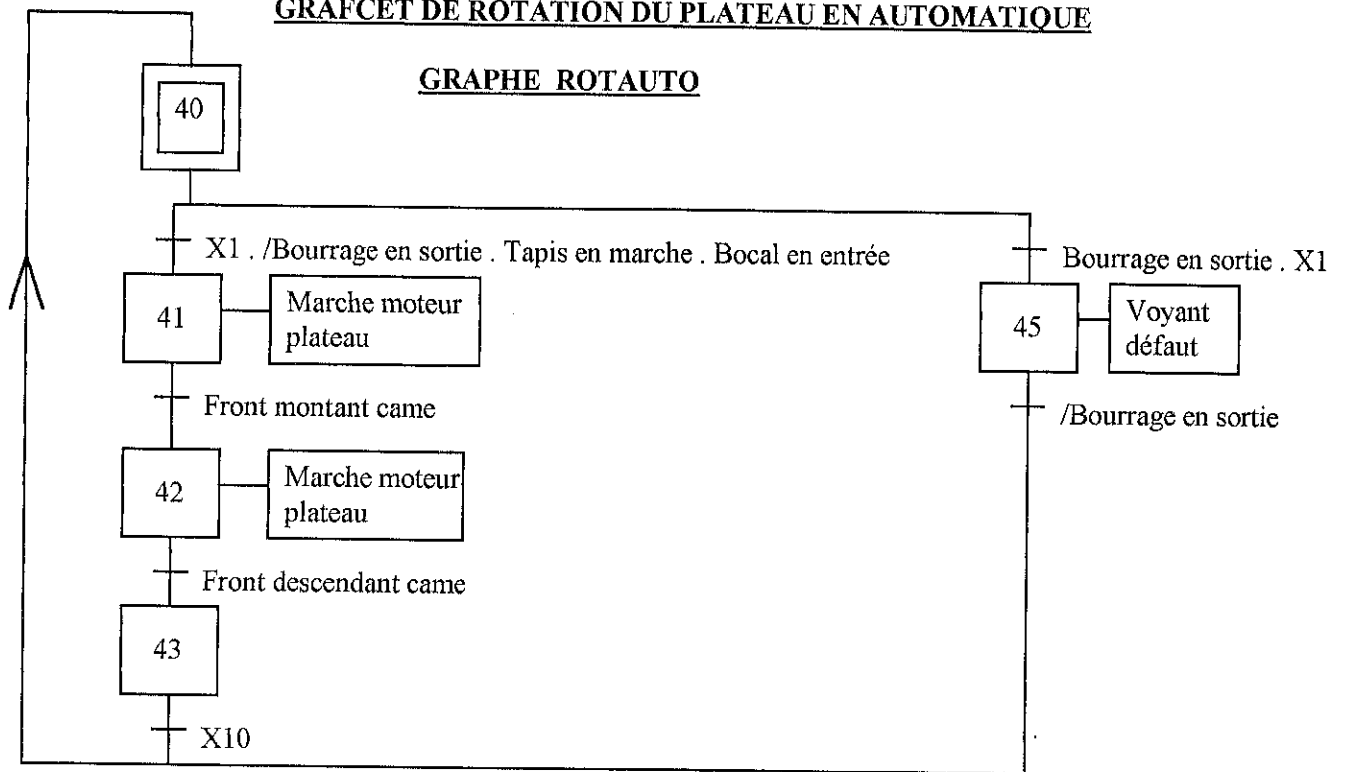
GRAFSET DE ROTATION DU PLATEAU EN CONTINU

GRAPHE ROTPRO



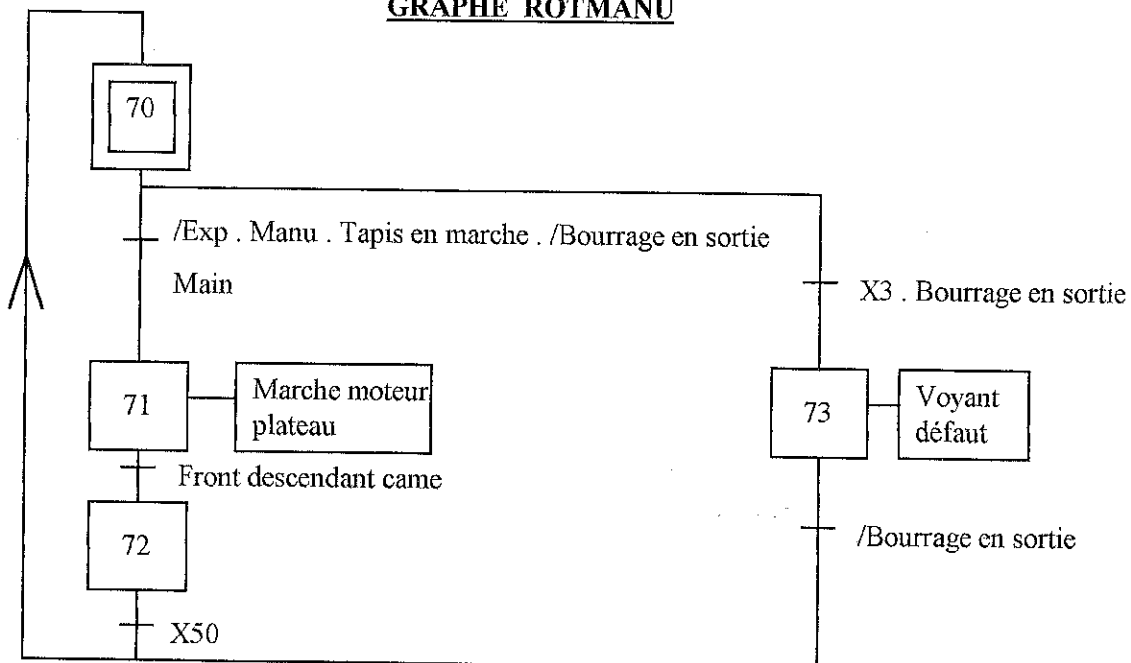
## GRAFNET DE ROTATION DU PLATEAU EN AUTOMATIQUE

### GRAPHE ROTAUTO



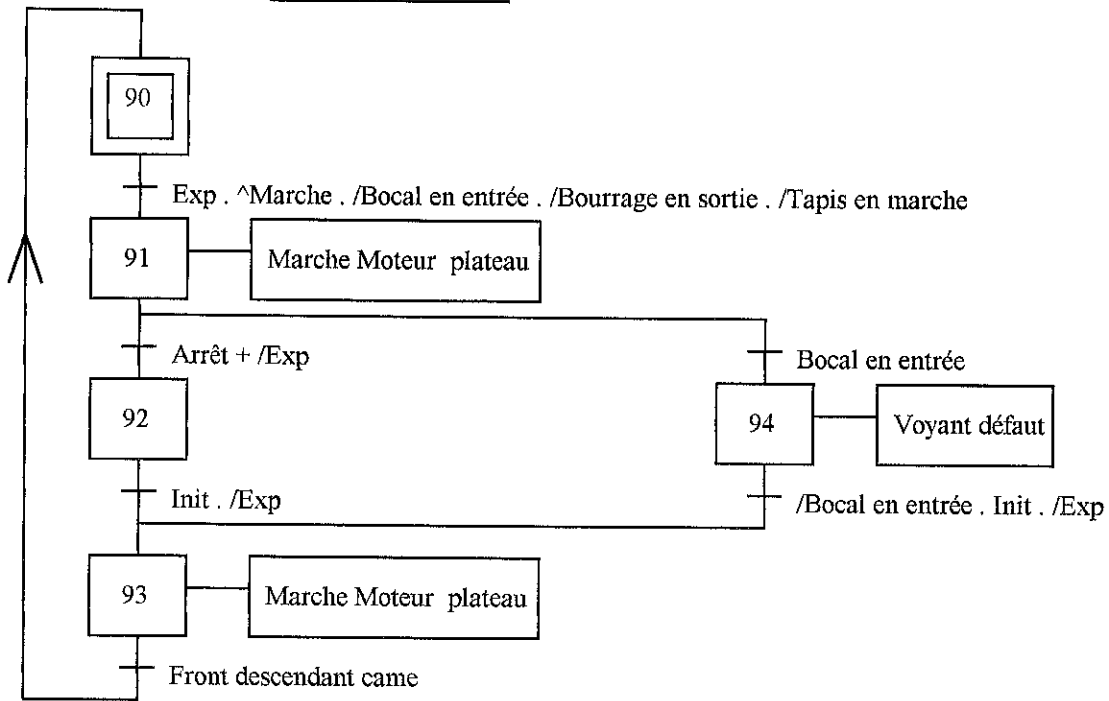
## GRAFNET DE ROTATION DU PLATEAU EN PAS A PAS

### GRAPHE ROTMANU



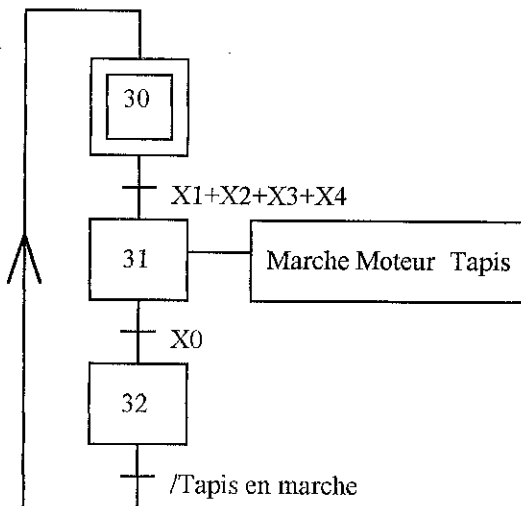
# GRAFSET DE ROTATION DU PLATEAU EN EXPERIMENTAL

## GRAPHE ROTEXP



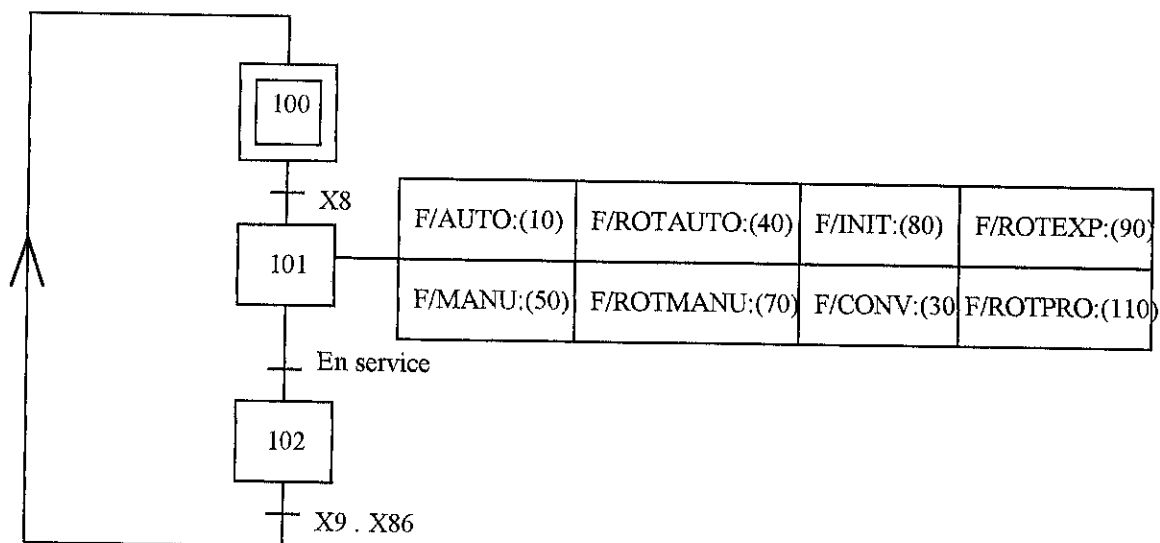
# GRAFSET DE FONCTIONNEMENT DU CONVOYEUR

## GRAPHE CONV



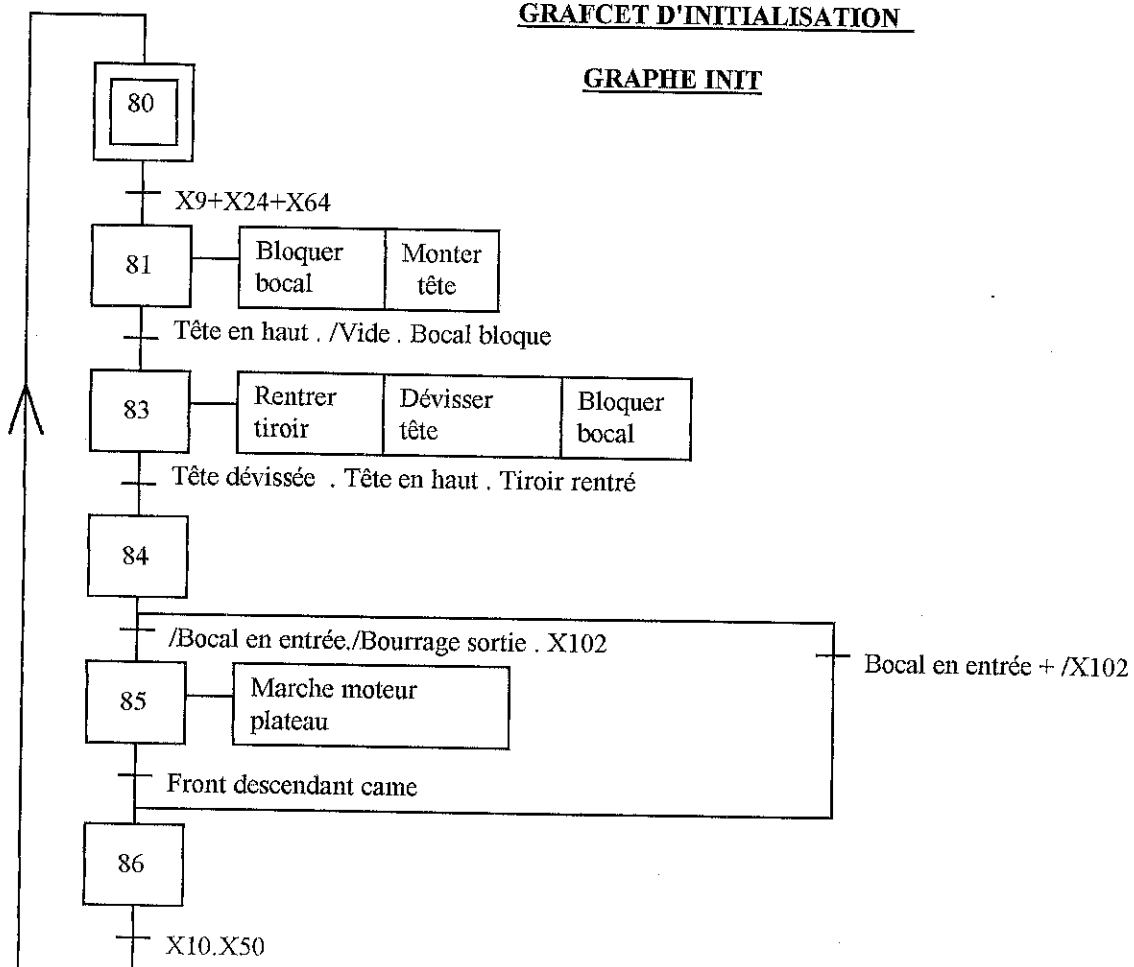
**GRAFCET REPRESENTANT L'ARRET D'URGENCE**

**GRAPHE ARU**



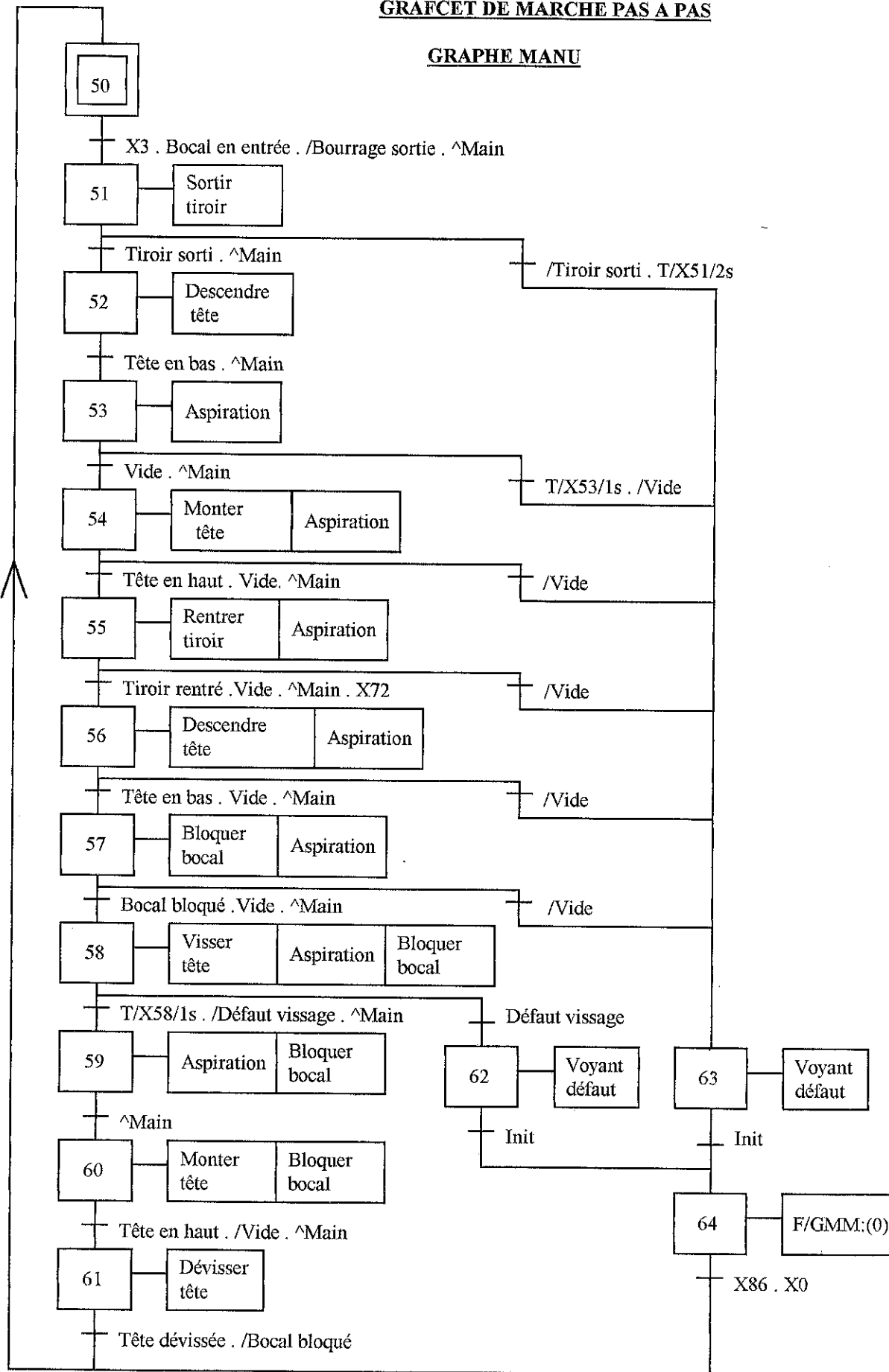
**GRAFCET D'INITIALISATION**

**GRAPHE INIT**



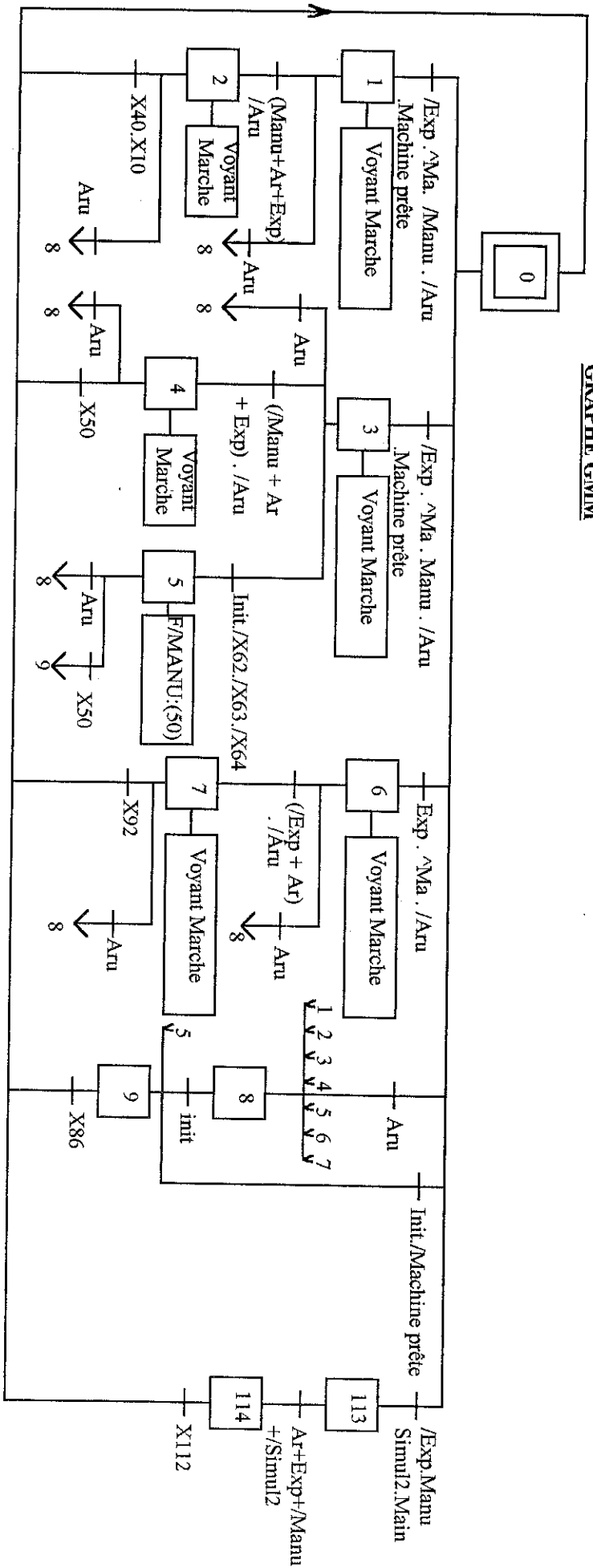
**GRAFNET DE MARCHÉ PAS A PAS**

**GRAPHE MANU**



**GRAFCET DE GESTION DES MODES DE MARCHÉ ET D'ARRÊT**

**GRAPHE GMM**



# GRAFNET DE MARCHÉ AUTOMATIQUE

## GRAPHE AUTO

